

Date: Friday, 2/24/2006 7:32:51 AM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : WASHER
<b>Job Number</b> : 25842	
<b>Estimate Number</b> : 11045	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2813
<b>This Issue</b> : 2/24/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2813 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 25923	<b>Material</b> : N/A
<b>Written By</b> : <u>SEE COMMENT BELOW</u>	<b>Due Date</b> : 3/3/2006 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>SEE ABOVE USER &amp; DATE</u>	
<b>Comment</b> : Est Rev:C Now Turned 06-02-24 JLM Est Rev:B 00.11.16 Changed material EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MDELRLNR2000	DELRLN ROUND BAR 2.00"
<b>Comment:</b> Qty.: 0.0168 f(s)/Unit Total : 0.3360 f(s) Delrin Round Bar 2.00" (MDELRLNR2000) Batch: <u>M16218</u> <u>M8 06/03/04</u>		
2.0	LATHE CONV.	CONVENTIONAL LATHE
<b>Comment:</b> Conventional Lathe		
	1-Turn as per Dwg D2813	<u>M8 06/03/05</u> 20
	2-Deburr	<u>M8 06/03/05</u> 20
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE <u>M8 06/03/05</u> 20		
4.0	QC8	SECOND CHECK
<b>Comment:</b> SECOND CHECK <u>JL 06.03.05</u> 20		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>57388</u> <u>P 6/3/06</u> (20)		

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: LD Date: 06/03/07  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 2/24/2006 7:32:52 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 25842

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/03/07 (20)

Job Completion

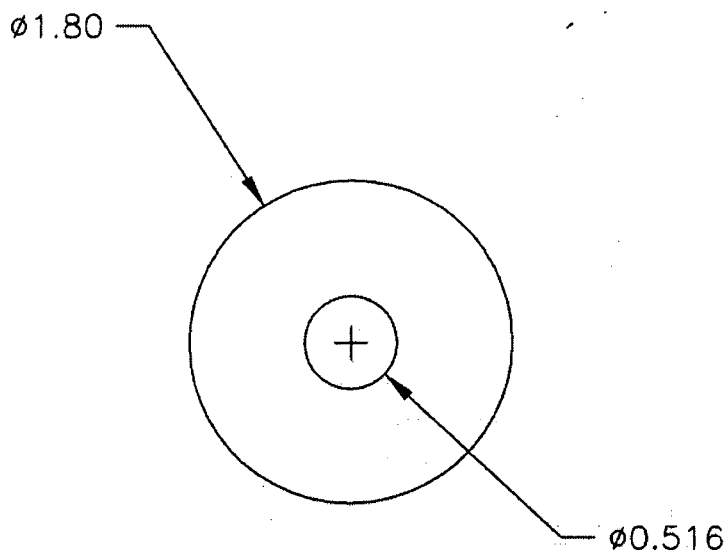


U 060307



DESIGN <i>#</i>	DRAWN BY <i>#</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>#</i>	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE 00.11.03		TITLE WASHER	SCALE 1:1
A	00.11.03	NEW ISSUE	

RELEASED  
00.11.13 *#*



SHOP COPY  
RETURN TO  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 25842

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED  
THIS PART CAN BE MADE FROM D2551

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